

# Heat-Resistant Air Filter



## Features

### 1.Heat resistance

The High temperature filters from 150°C up to 500°C are available.

The filter is designed with special heat resistant materials.

### 2.Various dimensions

Special size is available upon request.

1. Material ..... 2

2. Model ..... 3

Type	Temperature: °C		Model number						Usage
	Normal	Max.	HEPA	Page	Semi HEPA	Page	Medium	Page	
500 °C	500	500	—	—	GCW	P3	—	—	Clean Oven Drying Process Incinerator Exhaust Processing
400 °C	350	400 (1h)	ATMV	P4	GCV	P7	—	—	
			ATMVC	P5					
			ATMCU	P6					
250 °C	250	250	ATMH	P8	—	—	ASTCH	P11	
			ATMCH	P9					
			ATMCH-SL	P10					
180 °C	150	180 (1h)	ATME	P12	—	—	ASTE	P14	
			ATMCE	P13			ASTCE	P14	

\*Others prefilter :CKR(P15) DSH(P16)

3. Handling Manual ..... 17

Temperature	Model	Frame	Media	Separator	Sealant	Gasket
500℃	GCW	Stainless steel (surface-treated)	Glass fiber with SUS gauze	Stainless steel	Glass fiber	Fine glass fiber
	·The filter is made of glass fiber and stainless steel. Gasket contains resin. ·Special glass fiber media with SUS gauze is used. ·Special treatment on the surface of the frame against high temperature is done. ·No silicone is used.					
400℃	ATMV ATMVC GCV	Stainless steel	Glass fiber with SUS gauze	Stainless steel	Glass fiber	Fine glass fiber
	·The filter is made of glass fiber and stainless steel. Gasket contains resin. ·Special glass fiber media with SUS gauze is used. ·No silicone is used.					
400℃	ATMCU	Stainless steel	Glass fiber	Stainless steel	Glass fiber	Fine glass fiber
250℃	ATMH ATMCH ASTCH			Aluminum alloy	Glass fiber + silicone	PTFE (Fine glass fiber)
	ATMCH-SL			Glass fiber		
·Due to the glass fiber media and special separator, the filter can be used under the high temperature.						
180℃	ATME ATMCE ASTE ASTCE	Stainless steel	Glass fiber	Aluminum	Silicone	Silicone
	·The filter can be used under the high temperature as the heat resistant silicone resin is applied to the sealant and gasket.					

### Others(CKR)

No.	Material no.	Frame	Holder		Note.
			Inlet	Outlet	
1	B10	Cardboard	Punched metal	Punched metal	Normal temp. disposable
2	C13	Steel plate	Punched metal	Mesh	High temp. Heat-Chemical resistant Media changeable
3	S99	Stainless steel	Punched metal	Mesh	

Other materials are also available.

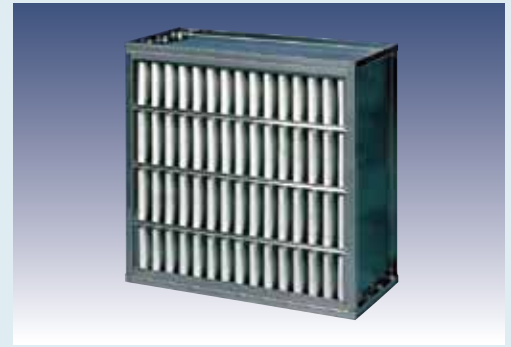
### Others(DSH)

Model	Frame	Media
DSH	Stainless steel	Aromatic polyamide, Polyester

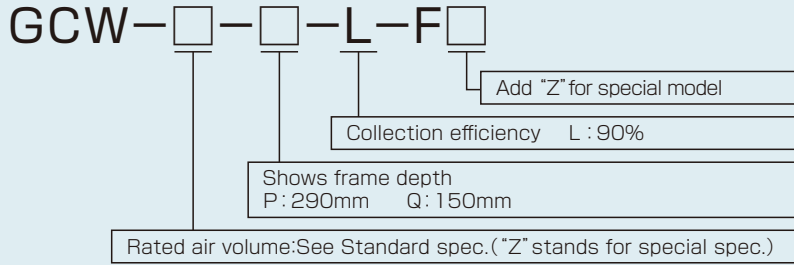
Other materials are also available.

Remarks : 1. Glass fiber media contains acrylic binder. Silicone and PTFE also be used as a material for heat resistance. Confirm if the material is no problem for your application.  
 2. As low heat resistant material such as acrylic binder is used, smoke is generated.

## Atomos 500°C heat-resistant Semi-HEPA filter GCW



### Model number



### Strong point

- Ultra heat-resistant filter for continuous operation up to 500°C.
- Low particle generation at high temperature.
- No silicone is used.

### Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m³/min)	Pressure drop(Pa)		Collection efficiency(%) at 0.5-1 μm	Weight (kg)
			Initial	Final		
GCW-31-P-L-F	610×610×290	31	245	400	90	21
GCW-17-Q-L-F	610×610×150	17				13

### Materials and Temperature

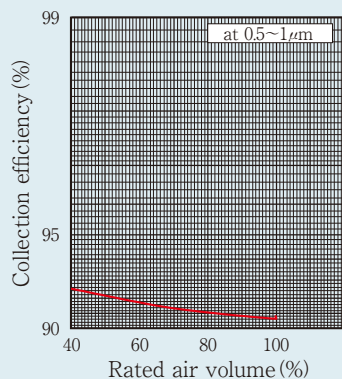
Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel (Surface processed)	Glass wool (Held with Wire gauze)	Stainless steel	Glass fiber	Fine glass fiber gasket	500	500

### Dimension available

D(mm)	H(mm)	W(mm)
290	305~760	305~760
150	305~760	305~915

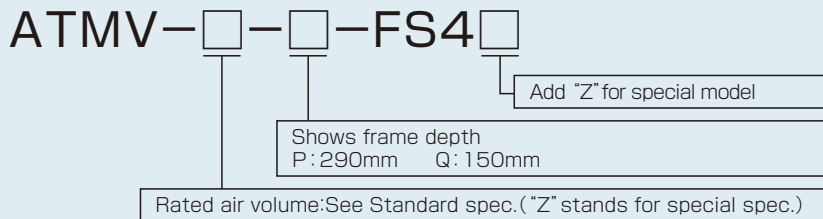
### Specification

Air Volume vs. Collection Efficiency



# Atomos 400°C heat-resistant HEPA filter ATMV

## Model number



## Strong point

- Ultra heat-resistant filter for continuous operation up to 350°C.
- Low particle generation at high temperature.
- No silicone is used.

## Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop(Pa)		Collection efficiency(%)	Weight (kg)
			Initial	Final		
ATMV-6-P-FS4	500×500×290	6	245	490	99.97 at 0.3μm	17
ATMV-10-P-FS4	610×610×290	10				21
ATMV-4-Q-FS4	500×500×150	4				11
ATMV-7-Q-FS4	610×610×150	7				13

## Materials and Temperature

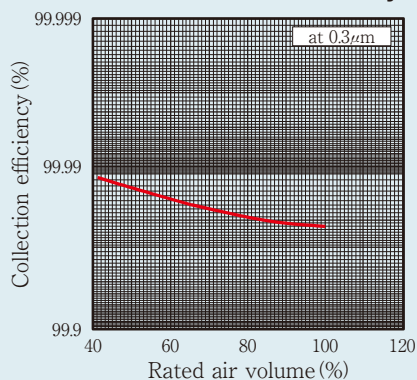
Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass wool (Held with Wire gauze)	Stainless steel	Glass fiber	Fine glass fiber gasket	350	400(1h)

## Dimension available

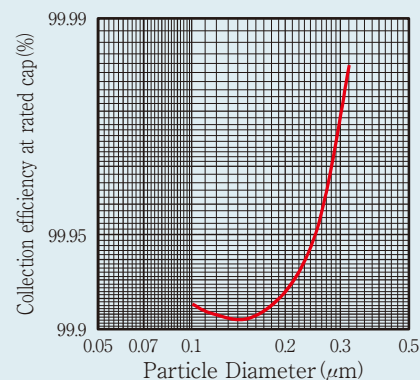
D(mm)	H(mm)	W(mm)
290	305~760	305~760
150	305~760	305~915

## Specification

Air Volume vs. Collection Efficiency



Particle Diameter vs. Collection Efficiency

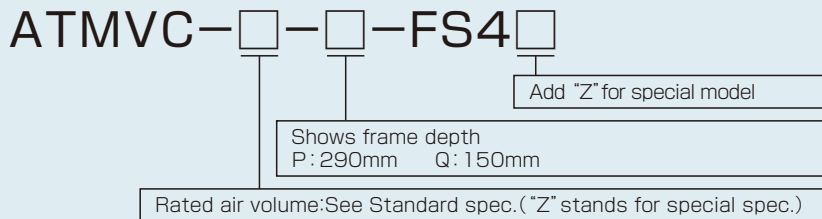


# Atomos

## 400°C high heat-resistant HEPA filter ATMVC



### Model number



### Strong point

- Ultra heat-resistant filter for continuous operation up to 350°C
- Low particle generation at high temperature.
- No silicone is used.

### Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop(Pa)		Collection efficiency (%) at 0.3μm	Weight (kg)
			Initial	Final		
ATMVC-20-P-FS4	610×610×290	20	≤300	500	99.99	26
ATMVC-14-Q-FS4	610×610×150	14	≤350			15

### Materials and Temperature

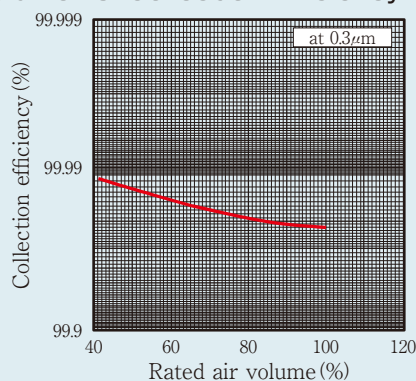
Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass wool (Held with Wire gauze)	Stainless steel	Glass fiber	Fine glass fiber gasket	350	400(1h)

### Dimension available

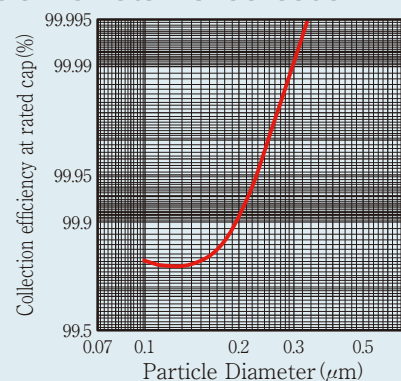
D(mm)	H(mm)	W(mm)
290	305~762	305~610
150	305~762	305~915

### Specification

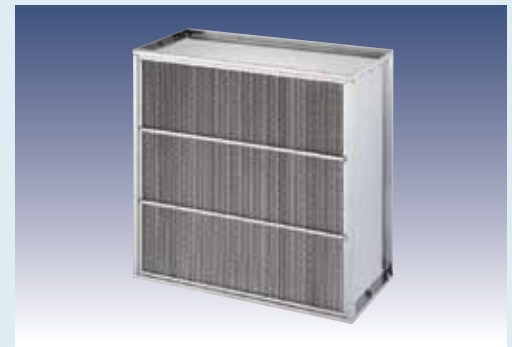
Air Volume vs. Collection Efficiency



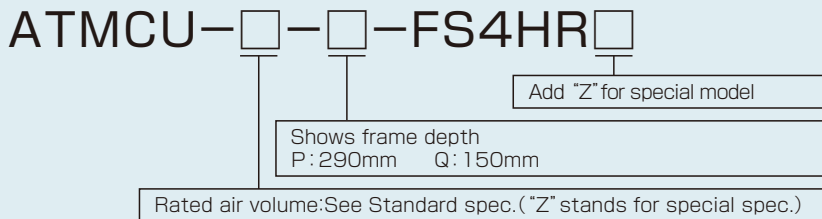
Particle Diameter vs. Collection Efficiency



# Atomos 400°C heat-resistant HEPA filter ATMCU



## Model number



## Strong point

- No silicone is used.
- Ultra heat-resistant filter for continuous operation up to 350°C.

## Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m³/min)	Rated face velocity(m/s)	Pressure drop(Pa)		Collection efficiency(%)	Weight (kg)
				Initial	Final		
ATMCU-35-P-FS4HR	610×610×290	35	1.8	≤250	500	99.99 at 0.3μm	22
ATMCU-24-Q-FS4HR	610×610×150	24	1.2				13

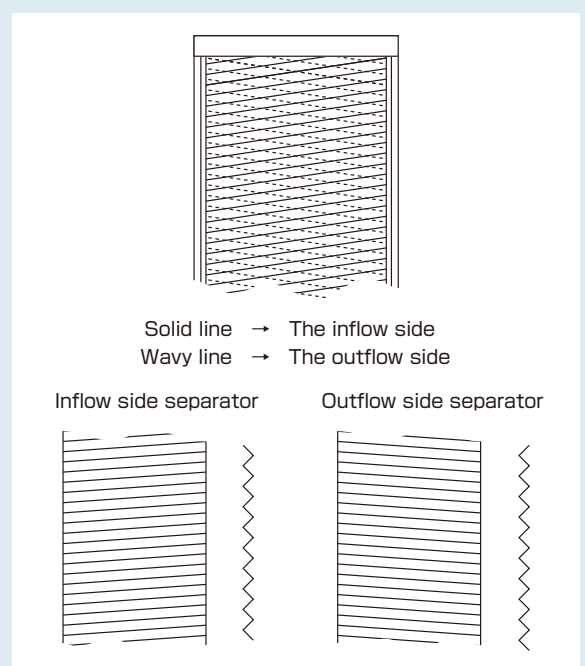
## Materials and Temperature

Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Stainless steel	Glass fiber	Fine glass fiber gasket	350	400(1h)

## Dimension available

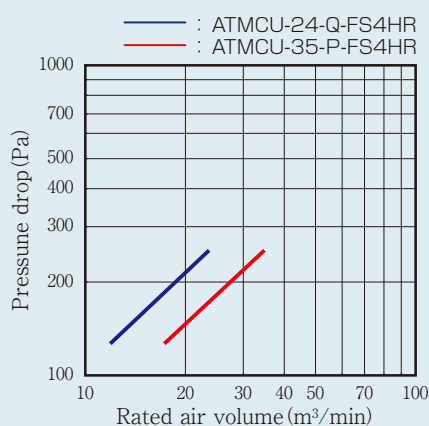
D(mm)	H(mm)	W(mm)
290	150~762	150~760
150	150~762	150~915

## Structure of the separator

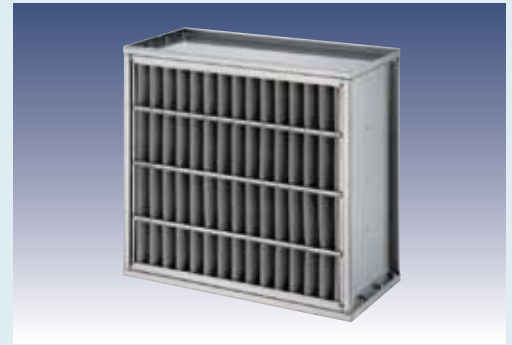


## Specification

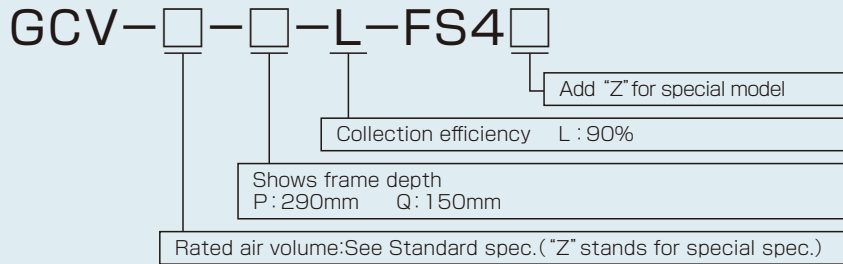
Air Volume vs. Collection Efficiency



# Atomos 400°C heat-resistant Semi-HEPA filter GCV



## Model number



## Strong point

- Ultra heat-resistant filter for continuous operation up to 350°C.
- Low particle generation at high temperature.
- No silicone is used.

## Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop(Pa)		Collection efficiency(%)	Weight (kg)
			Initial	Final		
GCV-31-P-L-FS4	610×610×290	31	245	490	90 at 0.5-1 μm	21
GCV-17-Q-L-FS4	610×610×150	17				13

## Materials and Temperature

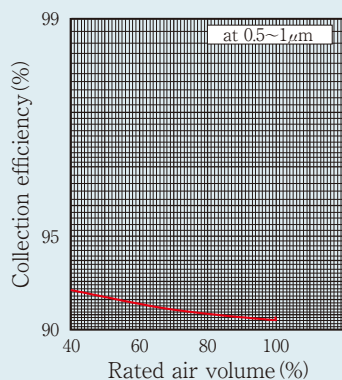
Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass wool (Held with Wire gauze)	Stainless steel	Glass fiber	Fine glass fiber gasket	350	400(1h)

## Dimension available

D(mm)	H(mm)	W(mm)
290	305~760	305~760
150	305~760	305~915

## Specification

### Air Volume vs. Collection Efficiency

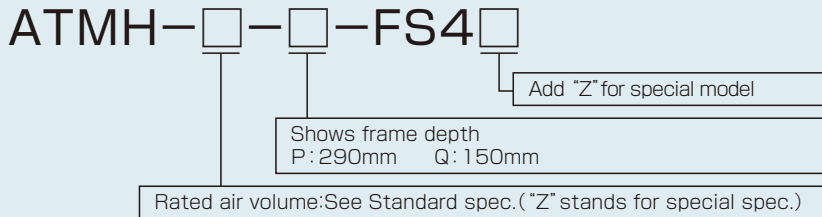




# Atomos 250°C heat-resistance HEPA filter ATMH



## Model number



## Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m³/min)	Pressure drop(Pa)		Collection efficiency (%)	Weight (kg)
			Initial	Final		
ATMH-7-P-FS4	300×300×290	7	245	490	99.97 at 0.3μm	6
ATMH-31-P-FS4	610×610×290	31				21
ATMH-39-P-FS4	610×760×290	39				27
ATMH-3-Q-FS4	300×300×150	3				4
ATMH-17-Q-FS4	610×610×150	17				12
ATMH-21-Q-FS4	610×760×150	21				15

## Materials and Temperature

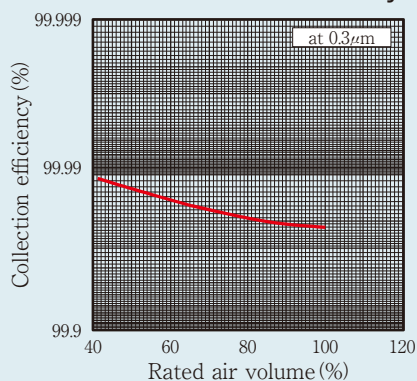
Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum alloy	Glass fiber + Silicone	PTFE	250	250

## Dimension available

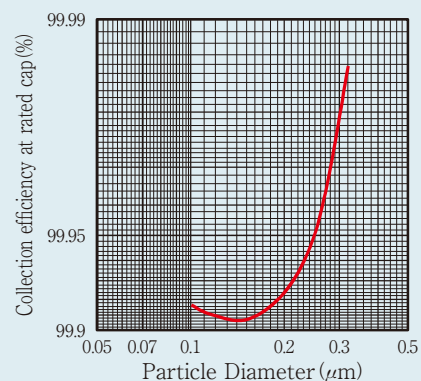
D(mm)	H(mm)	W(mm)
290	305~760	150~1,000
150	305~760	150~1,220

## Specification

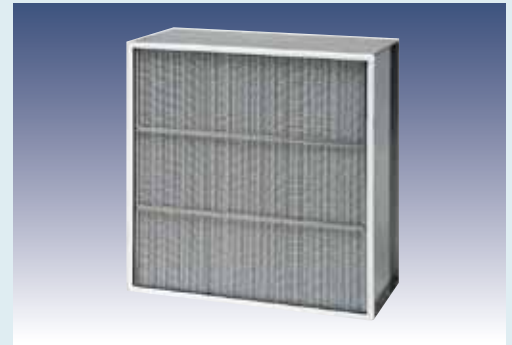
Air Volume vs. Collection Efficiency



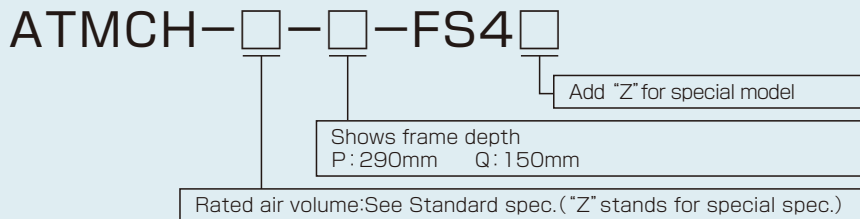
Particle Diameter vs. Collection Efficiency



# Atomos 250°C heat-resistant high Capacity ATMCH Volume HEPA filter



## Model number



## Standard specification

Model	Dimension (mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop (Pa)		Collection efficiency (%) at 0.3 μm	Weight (kg)
			Initial	Final		
ATMCH-41-P-FS4	610×610×290	41	249±20	498	99.97	23
ATMCH-28-Q-FS4	610×610×150	28				13

## Materials and Temperature

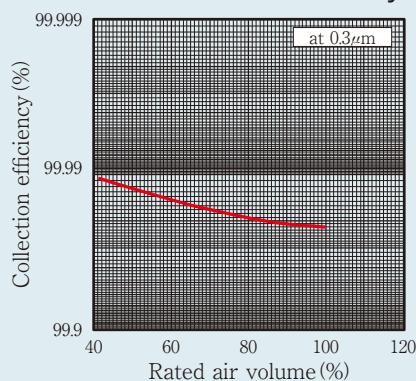
Frame	Media	Materials			Temperature (°C)	
		Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum alloy	Glass fiber + Silicone	PTFE	250	250

## Dimension available

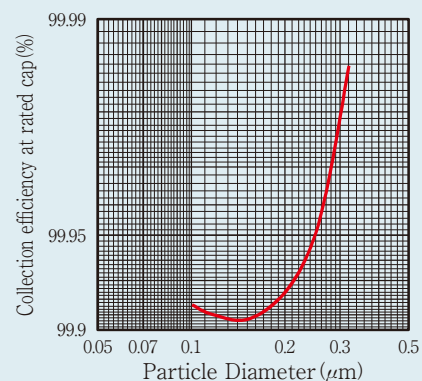
D (mm)	H (mm)	W (mm)
290	305~610	305~760
150	305~610	305~760

## Specification

Air Volume vs. Collection Efficiency

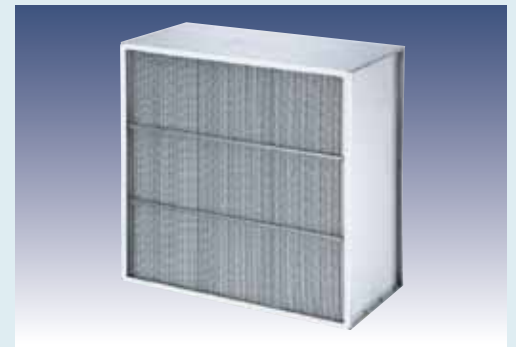


Particle Diameter vs. Collection Efficiency

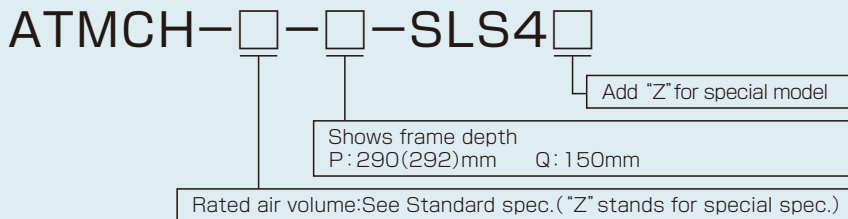


# Atomos

## 250°C heat resistant large air volume type HEPA (without any silicone)



### Model number



### Strong point

- No silicone is used.
- Environmental friendly product as frame can be reused. Easy to disassemble and dispose after use as no adhesive is applied.

### Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop(Pa)		Collection efficiency(%)	Weight (kg)
			Initial	Final		
ATMCH-41-P-SLS4	610×610×290	41	≤249	498	99.97 at 0.3μm	25.0
ATMCH-61-P-SLS4	760×760×292	61				33.0
ATMCH-28-Q-SLS4	610×610×150	28				13.5

### Materials and Temperature

Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum alloy	Glass fiber	PTFE	250	250

### Dimension available

D(mm)	H(mm)	W(mm)
290(292)	305~760	305~1,000
150	305~610	305~760

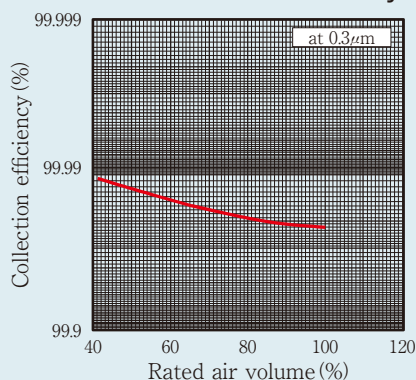
Remark 1: For over 610mm high or 760mm wide, only 292mm depth is available.  
Frame with reinforcement is to be used.

### Application

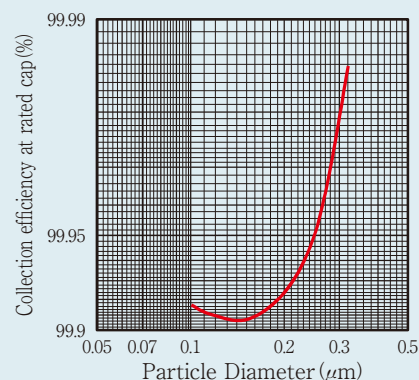
- For heat treatment of precision parts and drying process of production equipment
- For the areas requiring clean environment under high temperature

### Specification

Air Volume vs. Collection Efficiency



Particle Diameter vs. Collection Efficiency



# Astron 250°C heat-resistant medium filter ASTCH



## Model number

ASTCH-□-□FS4□

Add "Z" for special model

Collection efficiency  
90 : PSAM90%    60 : PSAM60%  
※PSAM:Photo scattering accumulation method

Shows dimension. See Standard spec. "Z" stands for special spec.

## Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop (Pa)		Collection efficiency (%)	Weight (kg)
			Initial	Final		
ASTCH-36-※FS4	500×500×290	34.5	※=90:167	※=90:343	※90=90 ※60=60	15
ASTCH-56H-※FS4	610×305×290	24.0	※=60:137	※=60:294		12
ASTCH-56-※FS4	610×610×290	53.5			PSAM	21
ASTCH-18-※FS4	500×500×150	16.5	※=90:118	※=90:245		5
ASTCH-28-※FS4	610×610×150	26.0	※=60:78	※=60:196		12

## Materials and Temperature

Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum alloy	Glass fiber + Silicone	PTFE	250	250

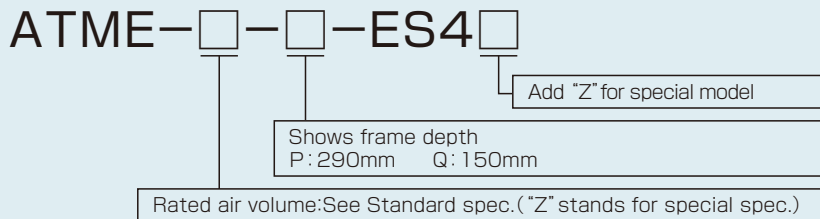
## Dimension available

D(mm)	H(mm)	W(mm)
290	150~610	305~1,000
150	150~610	305~1,000

# Atomos 180°C heat-resistant HEPA filter ATME



## Model number



## Standard specification

Model	Dimension (mm) HxWxD	Rated air volume (m <sup>3</sup> /min)	Pressure drop (Pa)		Collection efficiency (%) at 0.3 μm	Weight (kg)
			Initial	Final		
ATME-31-P-ES4	610×610×290	29.5	245	490	99.97	19
ATME-39-P-ES4	610×760×290	37.5				24
ATME-17-Q-ES4	610×610×150	16.5				10
ATME-21-Q-ES4	610×760×150	20.5				13

## Materials and Temperature

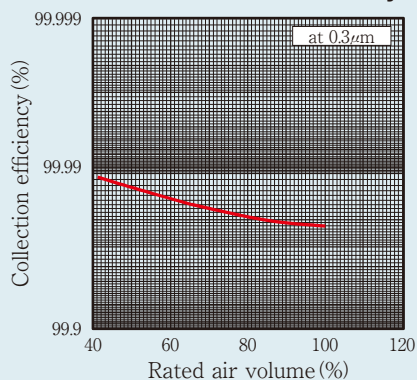
Materials					Temperature (°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum	Silicone	Silicone	150	180(1h)

## Dimension available

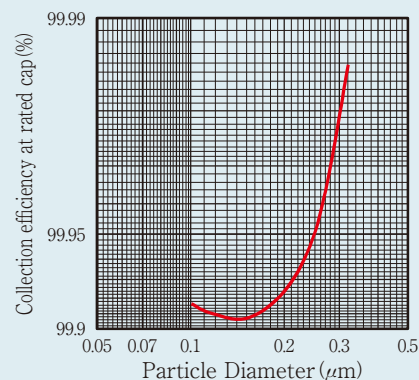
D(mm)	H(mm)	W(mm)
290	150~760	150~1,500
150	150~760	150~1,500

## Specification

Air Volume vs. Collection Efficiency



Particle Diameter vs. Collection Efficiency



# Atomos

## 180°C heat-resistant high capacity HEPA filter ATMCE



### Model number

ATMCE-□-□-ES4□

Add "Z" for special model

Shows frame depth  
P: 290mm Q: 150mm

Rated air volume: See Standard spec. ("Z" stands for special spec.)

### Standard specification

Air Volume Type	Model	Dimension (mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop (Pa)		Collection efficiency (%)	Weight (kg)
				Initial	Final		
High capacity1	ATMCE-41-P-ES4	610×610×290	39.5	249	498	99.97 at 0.3μm	21
	ATMCE-51-P-ES4	610×760×290	50.0				26
	ATMCE-28-Q-ES4	610×610×150	27.0				12
	ATMCE-34-Q-ES4	610×760×150	34.0				14
High capacity2	ATMCE-50-P-ETS4	610×610×290	48.0	249±20	498	99.97 at 0.3μm	19
	ATMCE-62-P-ETS4	610×760×290	61.0				24

### Materials and Temperature

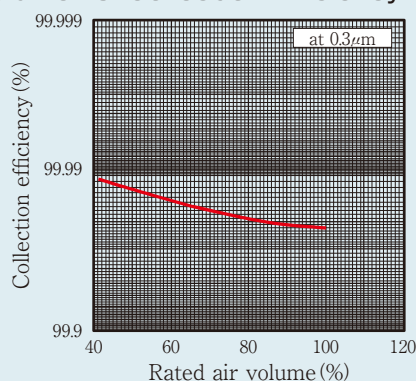
Materials					Temperature (°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum	Silicone	Silicone	150	180(1h)

### Dimension available

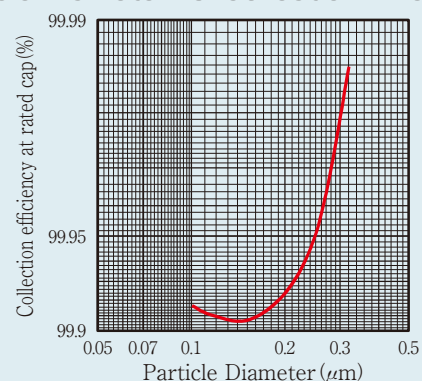
D(mm)	H(mm)	W(mm)
290	150~760	150~1,500
150	150~760	150~1,500

### Specification

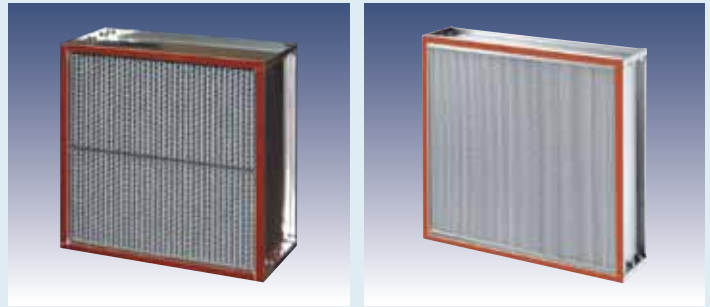
Air Volume vs. Collection Efficiency



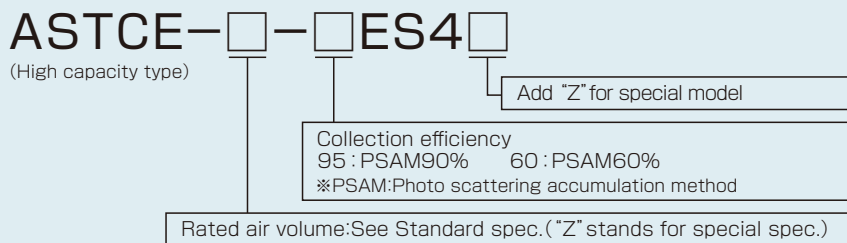
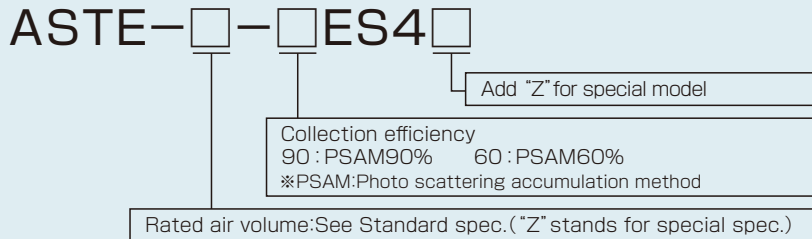
Particle Diameter vs. Collection Efficiency



# Astron 180°C heat-resistant medium filter



## Model number



## Standard specification

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop(Pa)		Collection efficiency(%)	Weight (kg)
			Initial	Final		
ASTE-36-※ES4	500×500×290	34.5			※90=90 ※60=60 PSAM	11
ASTE-56H-※ES4	610×305×290	24.0	※=90:123 ※=60: 78	※=90:255 ※=60:157		10
ASTE-56-※ES4	610×610×290	53.5				16
ASTE-18-※ES4	500×500×150	16.5	※=90: 78	※=90:157	PSAM	6
ASTE-28-※ES4	610×610×150	26.0	※=60: 39	※=60: 48		8

Model	Dimension(mm) H×W×D	Rated air volume (m <sup>3</sup> /min)	Pressure drop(Pa)		Collection efficiency(%)	Weight (kg)
			Initial	Final		
ASTCE-36-※ES4	500×500×290	34.5			※95=90~95 ※60=60~65 PSAM	13
ASTCE-56H-※ES4	610×305×290	24.0	※=95:167 ※=60:137	※=95:343 ※=60:294		11
ASTCE-56-※ES4	610×610×290	53.5				19
ASTCE-18-※ES4	500×500×150	16.5	※=95:118	※=95:196	PSAM	8
ASTCE-28-※ES4	610×610×150	26.0	※=60: 78	※=60:118		10

## Materials and Temperature

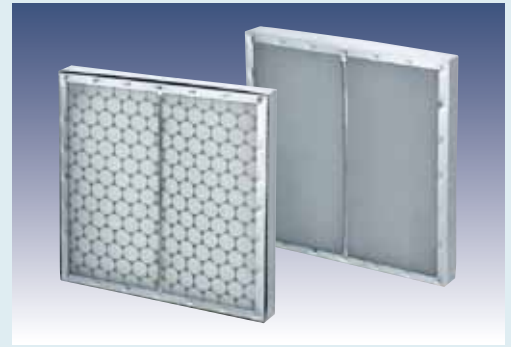
Materials					Temperature(°C)	
Frame	Media	Separator	Sealant	Gasket	Normal	Maximum
Stainless steel	Glass fiber	Aluminum	Silicone	Silicone	150	180(1h)

## Dimension available

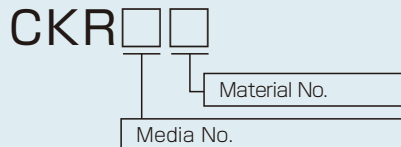
D(mm)	H(mm)	W(mm)
290	150~610	150~1,220
150	150~610	150~1,220



# CKR Filter (Heat resistant prefilter)



## Model number



## Media spec.(sample)

No.	Media No.	Dimension(mm) H×W×D	Rated air volume(m <sup>3</sup> /min)		Initial pressure drop(Pa)		Collection efficiency (Colorimetric)	
			1.5m/sec	2.5m/sec	1.5m/sec	2.5m/sec	1.5m/sec	2.5m/sec
1	CKR080	500×500×50	18	30	157	343	54	55
2	CKR040	500×500×50	18	30	314	627	63	72

## Materials

No.	Material no.	Frame	Holder		Note.
			Inlet	Outlet	
1	B10	Cardboard	Punched metal	Punched metal	Normal temp. disposable
2	C13	Steel plate	Punched metal	Mesh	·Heat resistant ·Chemical resistant ·Media is replaceable
3	S99	Stainless steel	Punched metal	Mesh	

Other materials are also available.

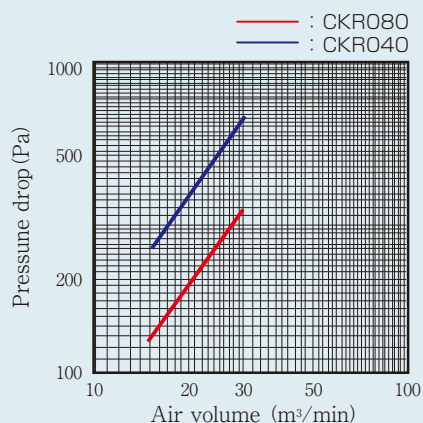
## Dimension available

No.	Item	H(mm)		W(mm)		Thickness(mm) *1
		Standard	Max	Standard	Max	Standard
1	CKR080	500	1000	500	1000	50
2	CKR040	500	1000	500	1000	50

\*1 25mm thickness is also available.

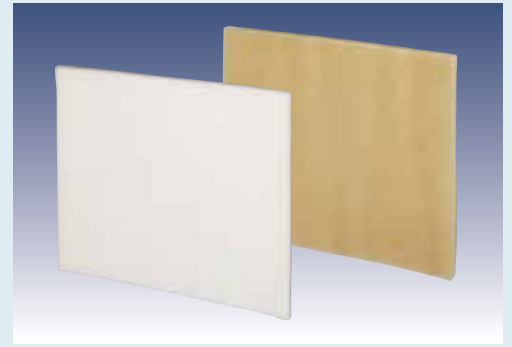
## Specification

### Air Volume vs. Pressure drop (Sample)

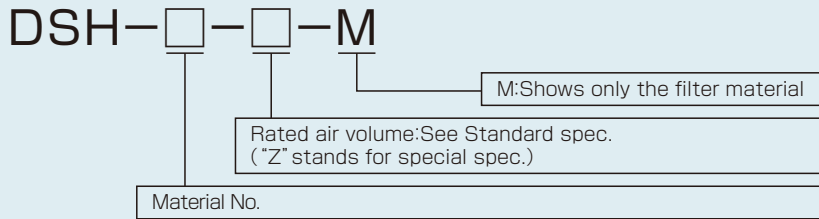




# DSH Filter (Heat resistant prefilter)



## Model number



## Standard specification

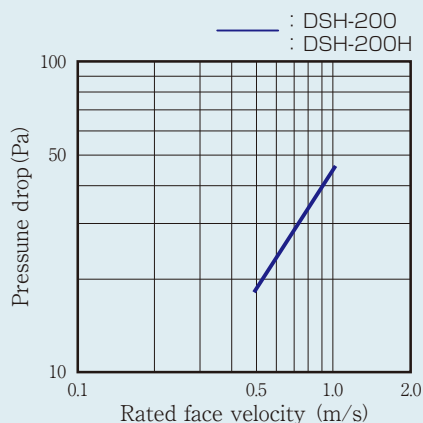
Model	Dimension (mm) HxWxD	Rated face velocity (m/s)	Pressure drop (Pa)		Collection efficiency (%)	Weight (kg)
			Initial	Final		
DSH-200-22-M	500×500×20	1.0	45	294	90	0.2
DSH-200H-22-M	500×500×20					0.2

## Materials and Temperature

Model	Media	Temperature (°C)	Noncombustibility
DSH-200-22-M	Aromatic polyamide, Polyester	180	○
DSH-200H-22-M		240	○

## Specification

Rated face velocity vs. Pressure drop (Sample)



### 1. Introduction for pre-heating

High temperature resistant HEPA filter is designed to be used under the high temperature environment. This type of filter is made of heat resistant materials. However, some materials are carbonized. (\*) Please pre-heat before using filter.

\* Note : Materials to be carbonized

- (a) Acrylic binder and water repellent with fluorine (mass ratio of 5%) :  
White smoke is generated when material starts being carbonized at 150°C.
  - (b) Binder with fine glass fiber gasket :  
White smoke is generated when material starts being carbonized at 150°C.
  - (c) PTFE gasket and tape to hold fine glass fiber gasket :  
Gasket starts being carbonized at 150°C but tapes are hardly scattered as it is held by filter frame and gasket.
- (1) Pre-heating is required at the highest temperature (in actual use) for 1 hour.  
\*Do not pre-heat the filter over the temperatures stated on technical drawing.  
\*If the maximum temperature is not stated on technical drawing, refer to the table below.

Sealant	White-colored Silicon (ATM(C)E,AST(C)E)	Black-colored Silicon (ATM(C)H,ASTCH)	Glass Fiber	
			(ATMV,ATMVC, ATMCU,GCV)	(GCW)
Max. Temperature	180°C	250°C	400°C	500°C

- (2) Please pre-heat at site even if it is done at our factory.
- (3) Increase temperature gradually at 10°C/min or lower.
- (4) Extend time for pre-heating if white smoke is still generated.
- (5) Handle with care as the filter media weakens after pre-heating.

### 2. In transportation

- (1) Handle carton box as instructed. Hold up carton box with both hands. Do not carry it on the shoulder.
- (2) Unload carton box gently as frame and filter media are easily damaged.  
Open carton box to check damage on if dropped.
- (3) Load carton box vertically only. Maximum 3 cartons can be piled up.
- (4) Avoid having carton box wet and vibration in transportation.

### 3. In storage

- (1) Do not put the carton box directly on a floor. Use pallet to make space. between carton box and floor.
- (2) Store in a warehouse with no roof leaks and good ventilation.
- (3) Load carton box vertically only. Up to 3 cartons can be put upon.  
Store filter as originally packed. Repack filter with plastic bag inside carton box.

### 4. In installation

- (1) To avoid damage on filter, open the carton first, put it upside down on the ground and then pull up the carton only.
- (2) Wear gloves when handling filter and do not touch it by naked hands.  
Grease or fingerprint may cause stain at high temperature.
- (3) Do not touch media and hold frame only to handle filter.
- (4) Never step on filter as it is easily damaged.
- (5) When setting a filter on horizontal chamber, install the filter with the peak of folding at 90degrees to the ground.
- (6) When setting a filter on vertical chamber, use HR labeled filter.
- (7) Install filter with airflow direction shown on the label.
- (8) Install filter firmly.
- (9) Fine glass fiber gaskets are not put on the filter because it is easy to be broken. Please put the gaskets on the filter at user's site.

## 5. In use

- (1) Record initial pressure drop just after installation.
- (2) Use at or under the rated air volume. Keep a straight air flow. The filter might be damaged if strong air blow hits certain point even through using at or under the rated air volume.
- (3) Pre-heating is required upon installation.
- (4) White smoke might be generated when the temperature is increased, even after pre-heating.
- (5) After pre-heating, filter media becomes weaker due to carbonization of binder. Handle with care.
- (6) When the filter is temporary removed or replaced with new filter, use new gasket.
- (7) Turn on/off airflow gradually as particle might be generated when fan is turned on/off.
- (8) When the temperature is going up or down, particle might be generated from the material. Temperature control should be done gradually. Use at a constant temperature as much as possible.
- (9) Fine glass fiber that cannot be measured by particle counter might be generated when using the filter.
- (10) Replace the filter when it reaches to the final pressure drop.
- (11) Lifetime of the material depends on the environment on site. If the drop of collection efficiency or any other problem are found, replace the filter.
- (12) When it is used in special environment, contact us.

## 6. Direction to dispose filter.

- (1) Discard filter as industrial waste.

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